## WHAT IS CLAIMED IS:

1. A method of fabricating a patterned polymer film, the method comprising:

filling particles in a pattern provided to a soft polymer mold, to prepare an embossed stamp;

placing the embossed stamp on a polymer film;

allowing the embossed stamp placed on the polymer film to stand at temperatures higher than a glass transfer temperature of the polymer film; and

removing the embossed stamp from the polymer film.

- 2. The method of claim 1, further comprising, after the filling, coating a polymer impregnation-prevention layer on the pattern.
- 3. The method of claim 2, wherein the polymer impregnation-prevention layer comprises a metal selected from the group consisting of gold, silver, palladium, copper, chromium and titanium.
- 4. The method of claim 1, wherein the soft polymer mold is formed by any of a replica molding process, an imprinting process, a capillary micromolding process, a transfer molding process, a decal transfer molding process and a solvent-assisted micromolding process.
- 5. The method of claim 1, wherein the particles are selected from the group consisting of polymer beads, metallic materials, ceramic particles, and mixtures thereof.
- 6. The method of claim 1, wherein the filling is performed by a process selected from the group consisting of a dip coating process, a spin coating process, and a capillary flowing process.

- 7. The method of claim 1, wherein the polymer film comprises a polymer selected from the group consisting of polystyrene, polymethylmethacrylate, polyacrylate, polyurea, polyurethane, epoxy, polydimethylsiloxane, polyacrylamide, polyvinylalcohol, polybutadiene, polypropylene, polyethylene, polyethyleneoxide, and copolymers thereof.
- 8. A method of fabricating a patterned polymer film, the method comprising:
  filling particles in a pattern provided to a soft polymer mold, to prepare an embossed stamp;
  placing the embossed stamp on a coating layer of a polymer precursor formed on a substrate;
  curing the coating layer; and
  removing the embossed stamp from the cured coating layer.
- 9. The method of claim 8, further comprising, after the filling, coating a polymer impregnation-preventing layer on the pattern.
- 10. The method of claim 9, wherein the polymer impregnation-prevention layer includes any of gold, silver, palladium, copper, chromium and titanium.
- 11. The method of claim 8, wherein the soft polymer mold is formed by any of a replica molding process, an imprinting process, a capillary micromolding process, a transfer molding process, a decal transfer molding process, and a solvent-assisted micromolding process.
- 12. The method of claim 8, wherein the particles include any of polymer beads, metal materials, ceramic particles and mixtures thereof.

- 13. The method of claim 8, wherein the filling includes any of a dip coating process, a spin coating process, and a capillary flowing process.
- 14. The method of claim 8, wherein the polymer precursor comprises of polystyrene, polymethylmethacrylate, polyacrylate, polyurea, polyurethane, epoxy, polydimethylsiloxane, polyacrylamide, polyvinylalcohol, polybutadiene, polypropylene, polyethylene, polyethyleneoxide, and copolymers thereof.